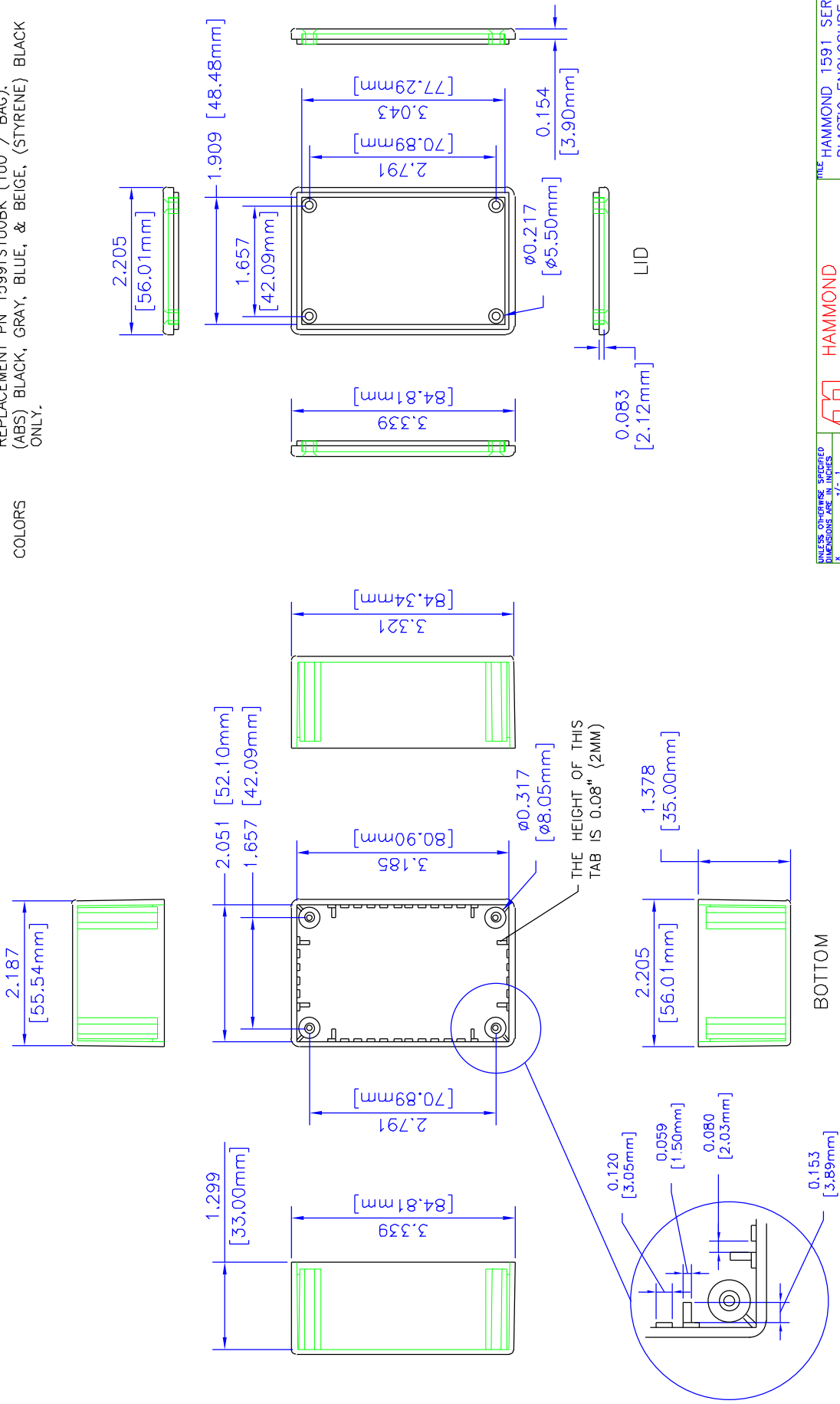


NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).

COLORS (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

XX	1/16	06
XX	1/32	03
XX	1/64	02
XX	1/128	01
XX	1/256	00
XX	1/512	00
XX	1/1024	00

ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED TO THE CONTRARY ARE TO BE HOLE TO HOLE DIMENSIONS. DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE UNLESS OTHERWISE SPECIFIED.

PERMISSION: FINE PRINTING MANUFACTURING



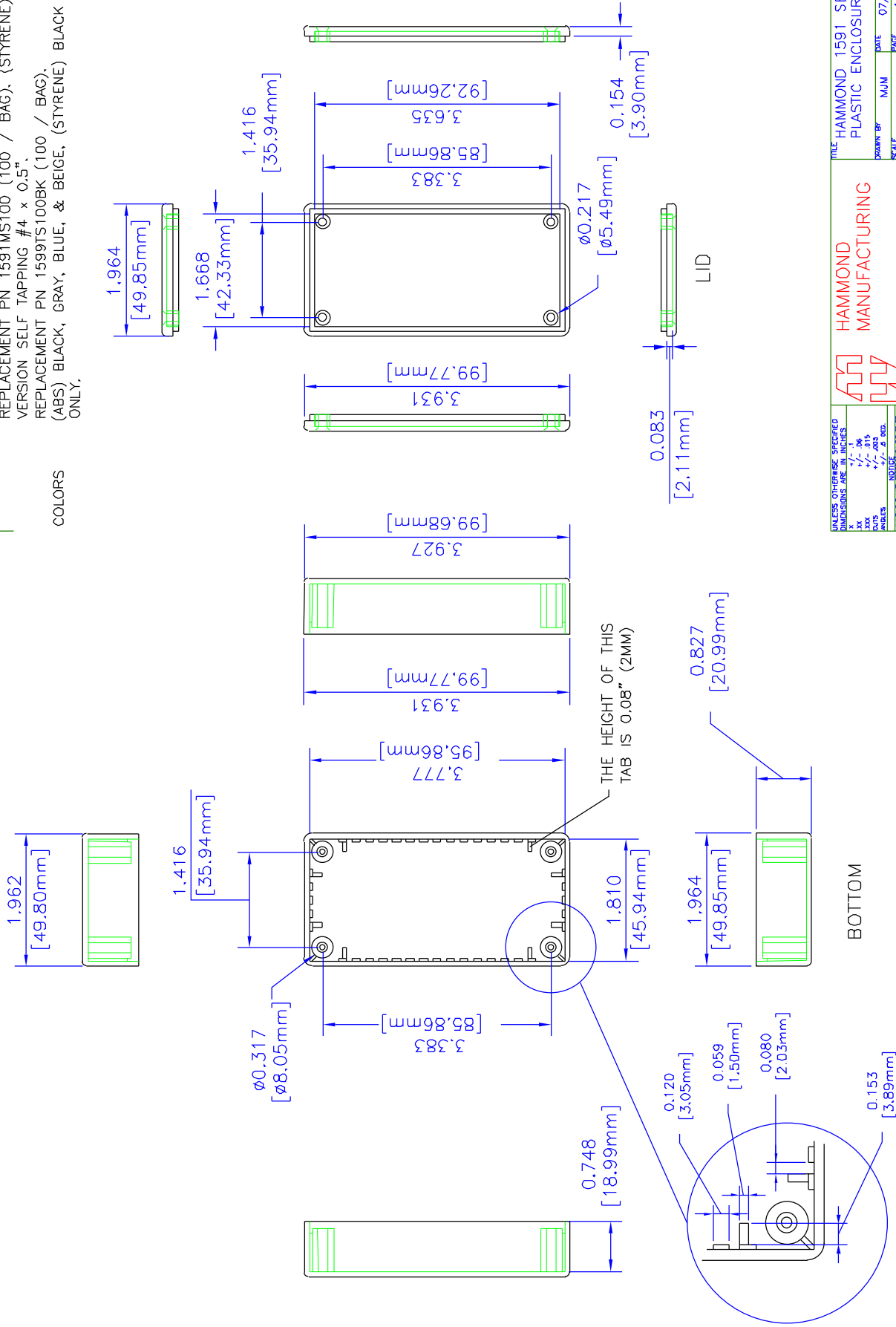
HAMMOND MANUFACTURING

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FILE	HAMMOND 1591 SERIES PLASTIC ENCLOSURE		
DRAWN BY	MAJN	DATE	07/24/00
SCALE		PAGE	1 OF 1
PART NUMBER	1591L		

NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE. (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 XX +/- .05
 XXX +/- .03
 SLOTS +/- .03
 HOLES +/- .03
 DIMENSIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AND ARE FOR INFORMATION ONLY. FOR THE LATEST DIMENSIONS, PLEASE REFER TO THE CURRENT DRAWING. ALL DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED.
 HAMMOND MANUFACTURING

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WEB: WWW.HAMMONDMFG.COM

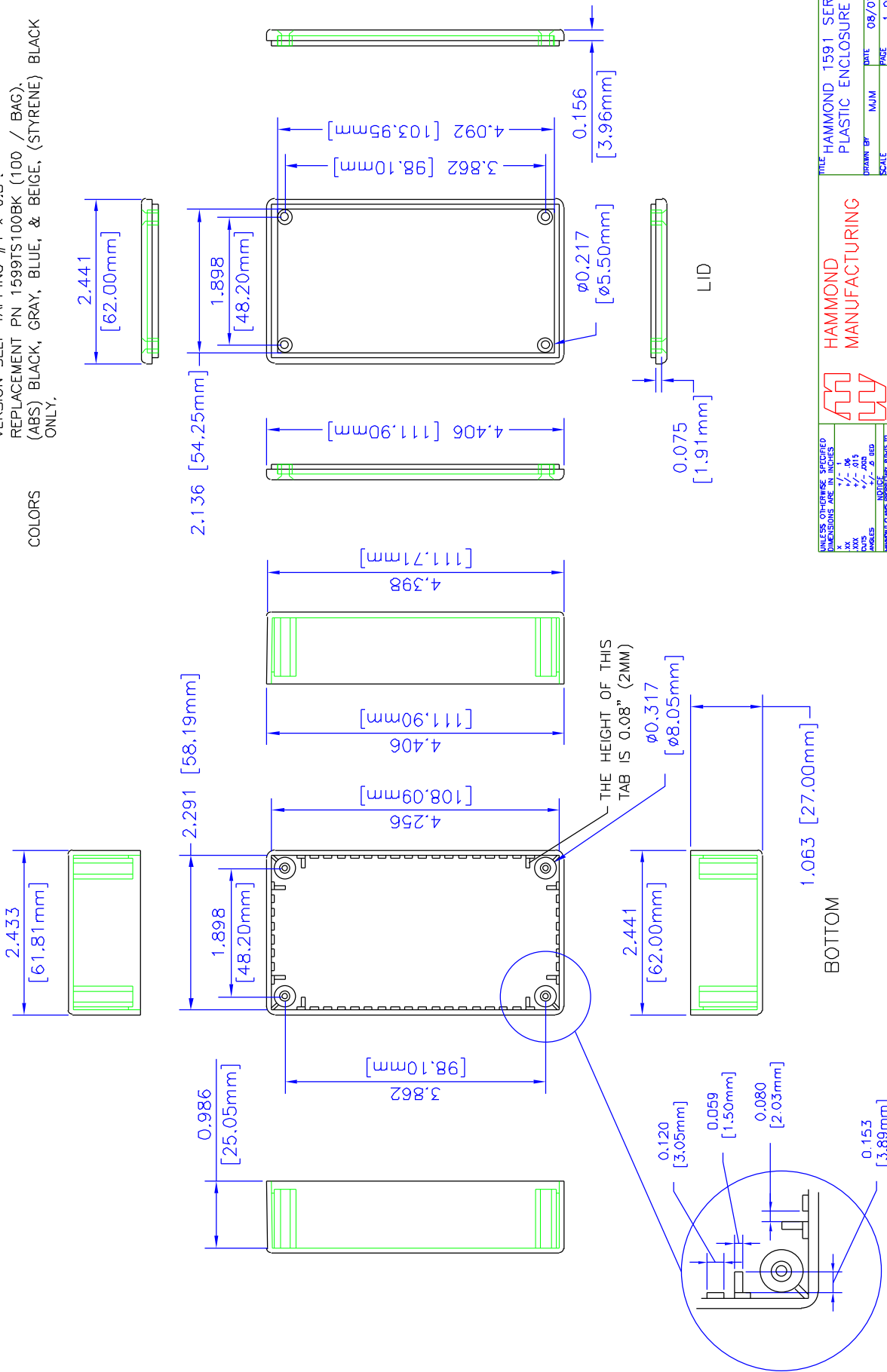
TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE
 DRAWN BY: MAJM DATE: 07/25/00
 SCALE: 1 OF 1
 PART NUMBER: 1591A

NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).

COLORS (ABS) BLACK, GRAY, BLUE, & BEIGE. (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 XX +/- .06
 XXX +/- .015
 XXXX +/- .010
 ANGLES +/- .2 DEG.
 DIMENSIONS TO UNLESS OTHERWISE SPECIFIED TO CENTERLINE
 THE WEIGHT OF THIS DRAWING IS THE PROPERTY OF HAMMOND MFG. CO. AND WILL BE RETURNED TO THE MANUFACTURER FOR REUSE AND REVISIONS.

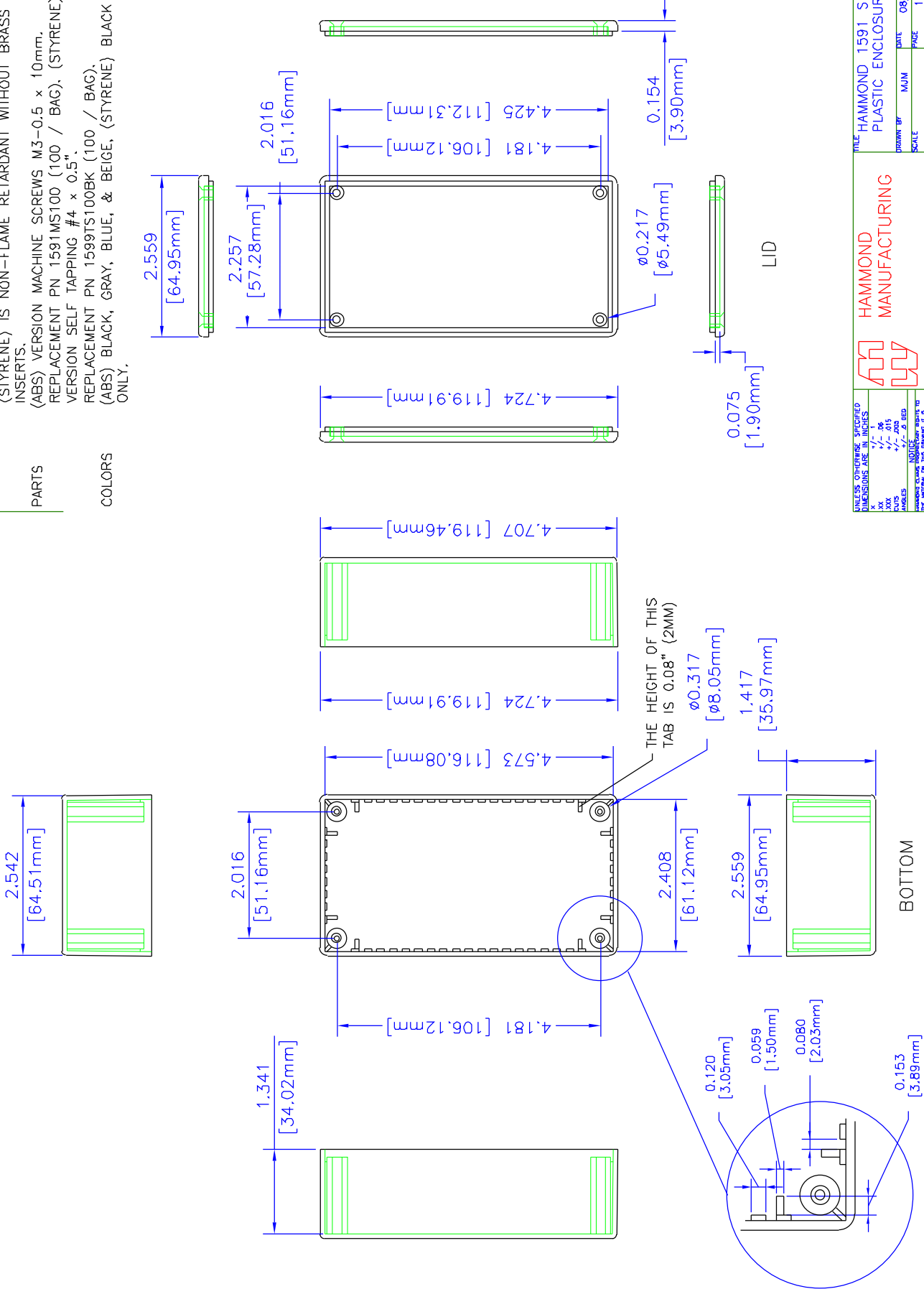
HAMMOND MANUFACTURING

TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE
 DRAWN BY: MJJM
 DATE: 08/07/00
 SCALE: 1 OF 1
 PART NUMBER: 1591B

WEB: WWW.HAMMONDMFG.COM

NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



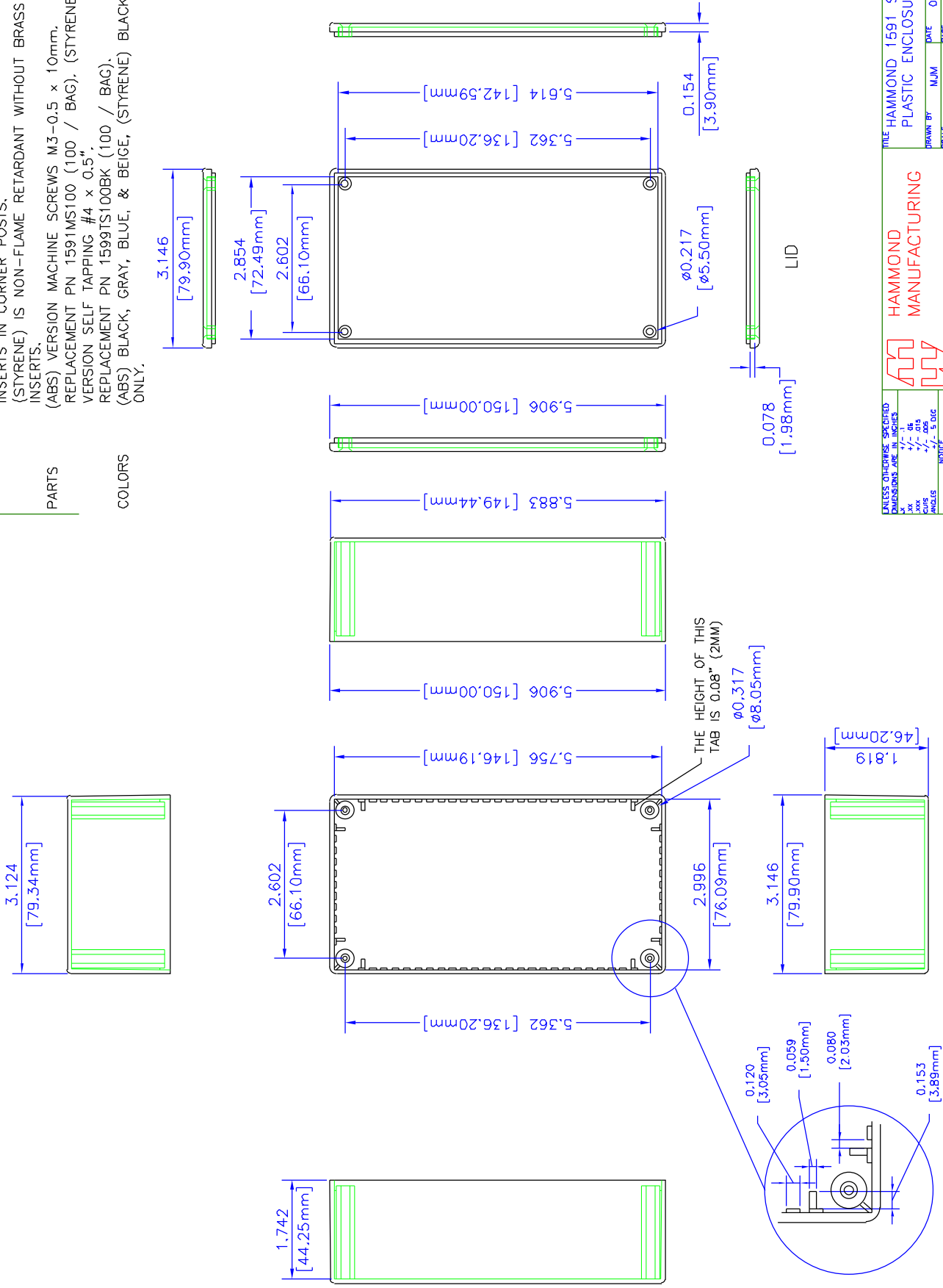
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
X 1/8 3/16 1/4 3/8 1/2 5/8 3/4 7/8 1 1 1/4 1 1/2 1 3/4 2 2 1/4 2 1/2 3 3 1/4 3 1/2 4 4 1/4 4 1/2 5 5 1/4 5 1/2 6 6 1/4 6 1/2 7 7 1/4 7 1/2 8 8 1/4 8 1/2 9 9 1/4 9 1/2 10
XXX 1/2 3/4 1 1 1/4 1 1/2 1 3/4 2 2 1/4 2 1/2 3 3 1/4 3 1/2 4 4 1/4 4 1/2 5 5 1/4 5 1/2 6 6 1/4 6 1/2 7 7 1/4 7 1/2 8 8 1/4 8 1/2 9 9 1/4 9 1/2 10
UNITS 1/8 3/16 1/4 3/8 1/2 5/8 3/4 7/8 1 1 1/4 1 1/2 1 3/4 2 2 1/4 2 1/2 3 3 1/4 3 1/2 4 4 1/4 4 1/2 5 5 1/4 5 1/2 6 6 1/4 6 1/2 7 7 1/4 7 1/2 8 8 1/4 8 1/2 9 9 1/4 9 1/2 10
NOTICE THE BUYER SHALL BE RESPONSIBLE FOR THE PROPER USE OF THIS DRAWING. THE BUYER SHALL BE RESPONSIBLE FOR THE PROPER USE OF THIS DRAWING. THE BUYER SHALL BE RESPONSIBLE FOR THE PROPER USE OF THIS DRAWING.
HMMFG.COM

HAMMOND MANUFACTURING
WEB: WWW.HAMMONDMFG.COM

TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE
DRAWN BY: MJM
DATE: 08/08/00
SCALE: 1 OF 1
PART NUMBER: 1591C

NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG), (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 1/16" = 0.0625"
 1/8" = 0.125"
 1/4" = 0.25"
 3/8" = 0.375"
 1/2" = 0.5"
 5/8" = 0.625"
 3/4" = 0.75"
 7/8" = 0.875"
 1" = 1.000"

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS
 0.1" = 2.54mm
 0.2" = 5.08mm
 0.5" = 12.7mm
 1" = 25.4mm
 1.5" = 38.1mm
 2" = 50.8mm
 2.5" = 63.5mm
 3" = 76.2mm
 4" = 101.6mm
 5" = 127.0mm
 6" = 152.4mm
 8" = 203.2mm
 10" = 254.0mm

HAMMOND MANUFACTURING

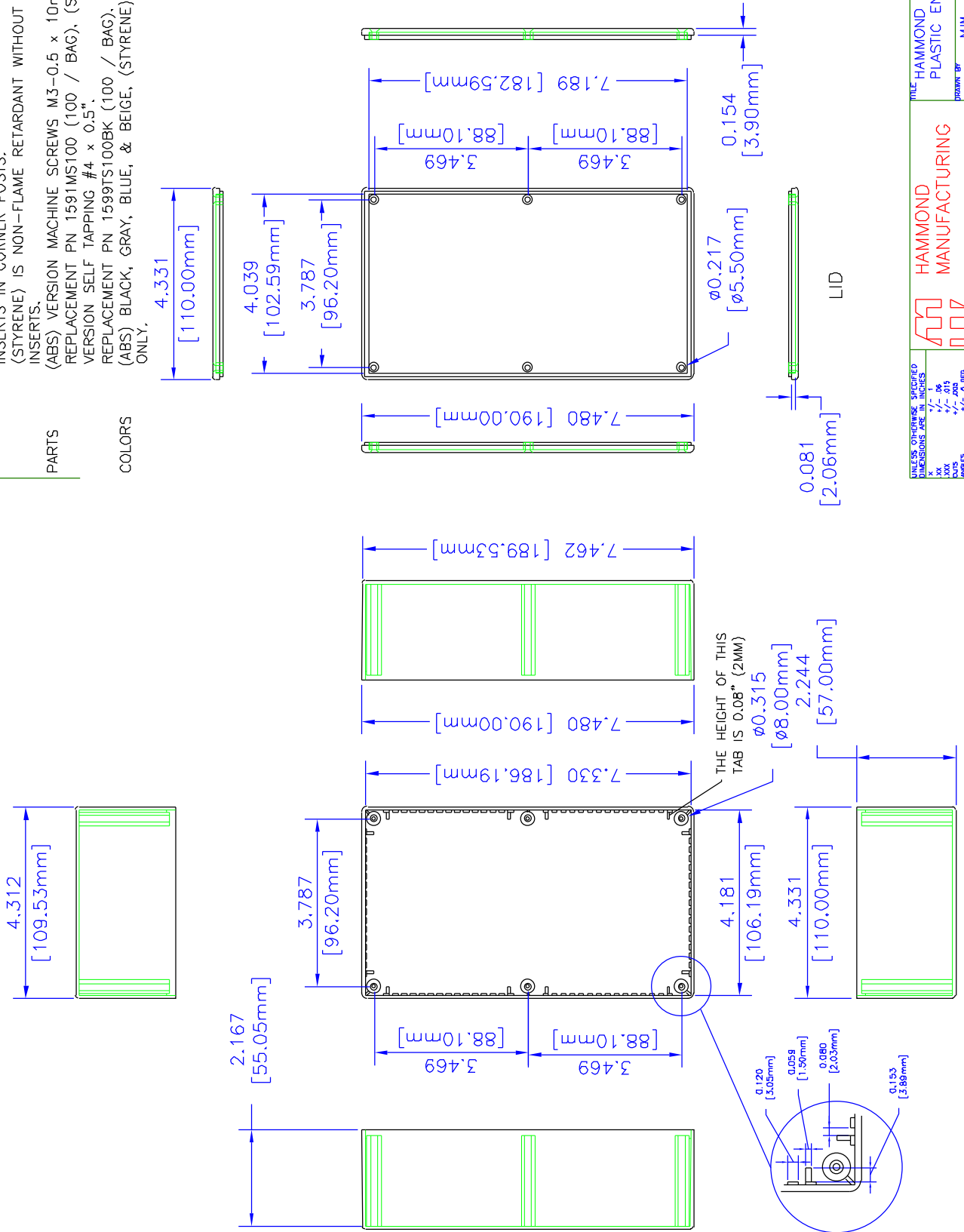
WEB: WWW.HAMMONDMFG.COM

TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE
 DRAWN BY: MJM
 DATE: 06/08/00
 SCALE: 1 DF 1
 PART NUMBER: 1591D

NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG), (STYRENE) VERSION SELF TAPPING #4 x 0.5"
COLORS REPLACEMENT PN 1599TS100BK (100 / BAG).
(ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
XX 1/2 - 06
XXX 1/2 - 015
ANGLES 1/2 - 0 RED
DIMENSIONS UNLESS SPECIFIED TO THE CONTRARY OF THIS DRAWING ARE FOR INFORMATION ONLY AND ARE NOT TO BE USED FOR MANUFACTURING PURPOSES WITHOUT THE WRITTEN PERMISSION OF HAMMOND MANUFACTURING.

HAMMOND MANUFACTURING

WEB: WWW.HAMMONDMFG.COM

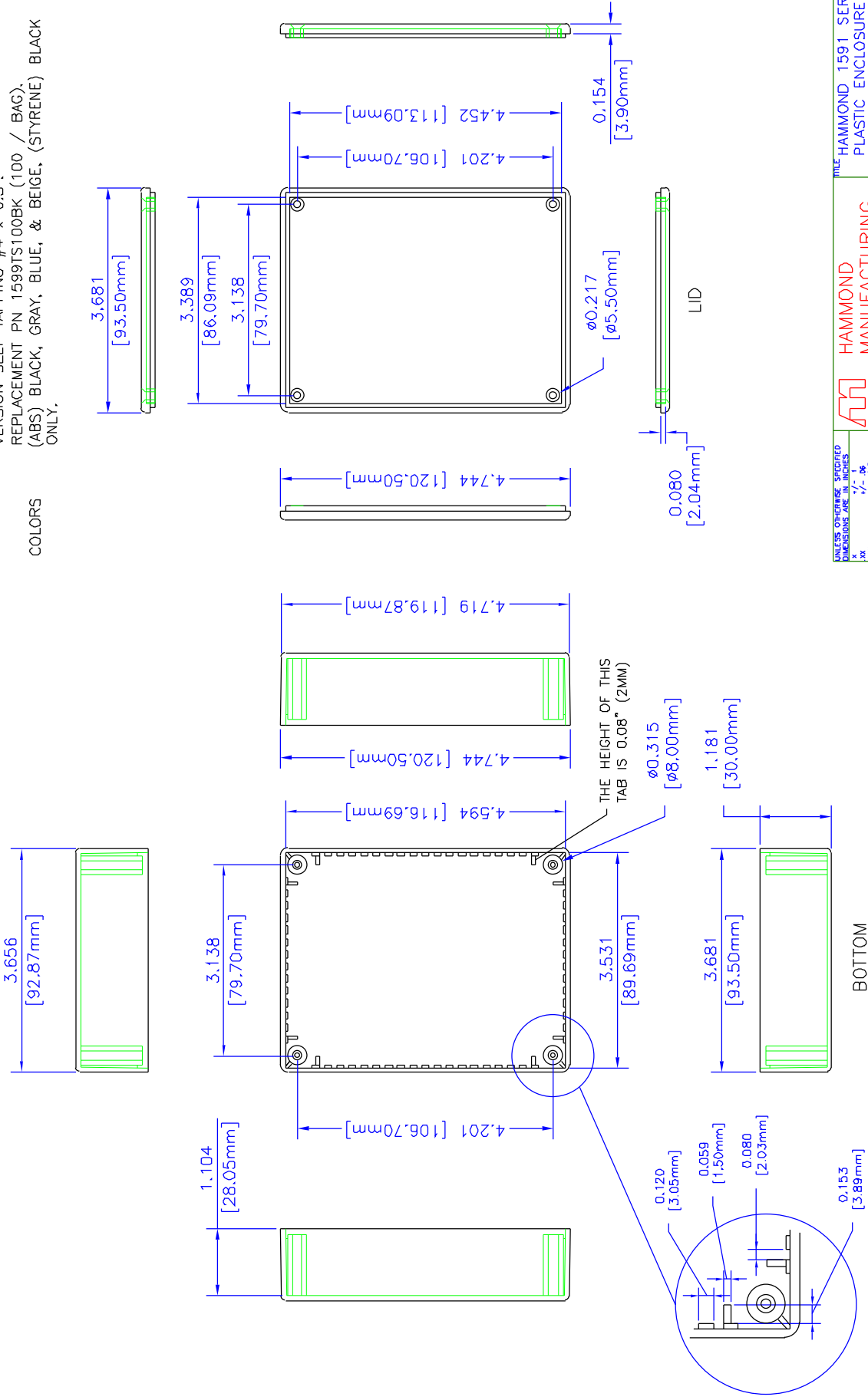
TITLE	HAMMOND 1591 SERIES PLASTIC ENCLOSURE		
DRAWN BY	MAIN	DATE	08/16/00
SCALE	1	PAGE	1 OF 1
PART NUMBER	1591E		

NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
(ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.

COLORS



UNLESS OTHERWISE SPECIFIED IN INCHES
DIMENSIONS ARE IN INCHES

XX ✓
XXX ✓
ANGLES ✓
DIMENSIONS OF UNFINISHED PARTS TO BE USED AS A REFERENCE FOR THE MANUFACTURER SHALL BE TO THE DIMENSIONS OF THE FINISHED PARTS.

HAMMOND MANUFACTURING

WEB: WWW.HAMMONDMFG.COM

TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE

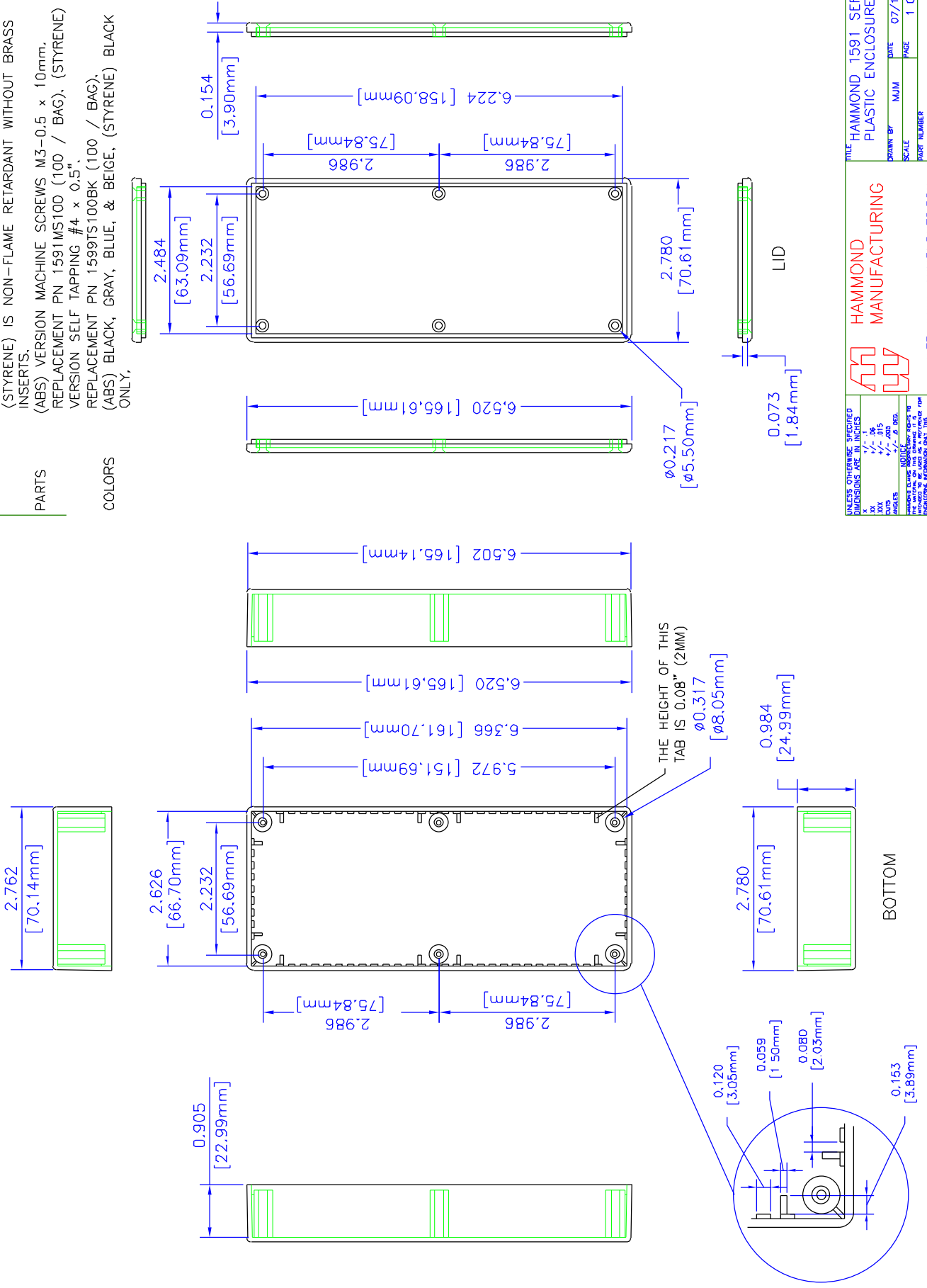
DRAWN BY: MJM DATE: 08/16/00

SCALE: PAGE 1 OF 1

PART NUMBER: 1591G

NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
XX +/- .06
XXX +/- .015
A/B +/- .005
C/D +/- .003
E/F +/- .002

NOTES:
1. THE WEIGHT OF THIS DRAWING IS 1.5 LBS.
2. THIS DRAWING IS FOR INFORMATION ONLY.
3. MANUFACTURE PRODUCT WITHOUT VIOLATION.
4. PROTECT FROM WEATHER AND UV RADIATION.

HAMMOND MANUFACTURING

WEB: WWW.HAMMONDMFG.COM

TITLE	HAMMOND 1591 SERIES PLASTIC ENCLOSURE
DRAWN BY	MAJM
DATE	07/17/00
SCALE	1 OF 1
PART NUMBER	1591H

NOTES

MATERIAL

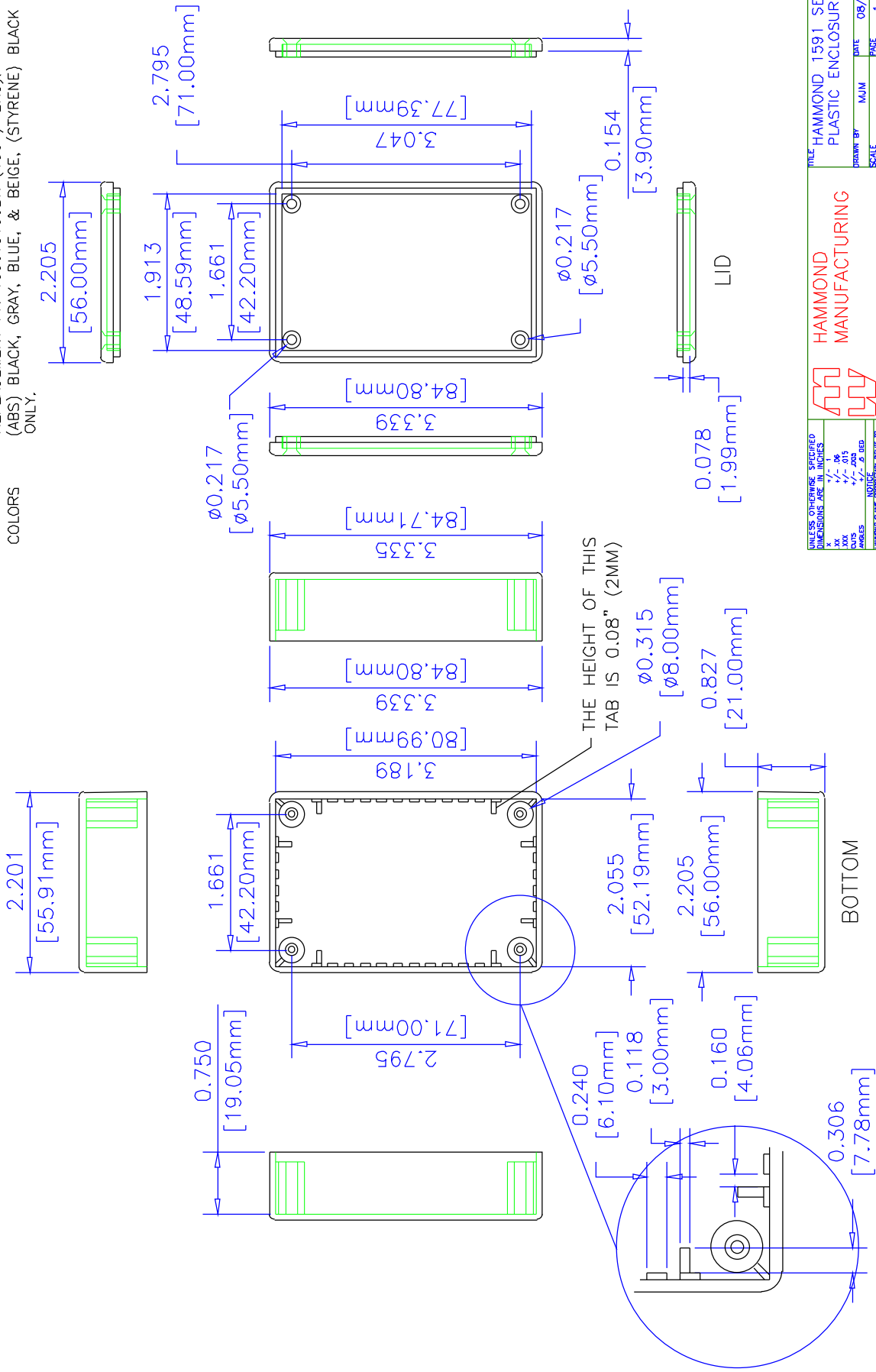
(ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS

(ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm, REPLACEMENT PN 1591MS100 (100 / BAG); (STYRENE) VERSION SELF TAPPING #4 x 0.5".

COLORS

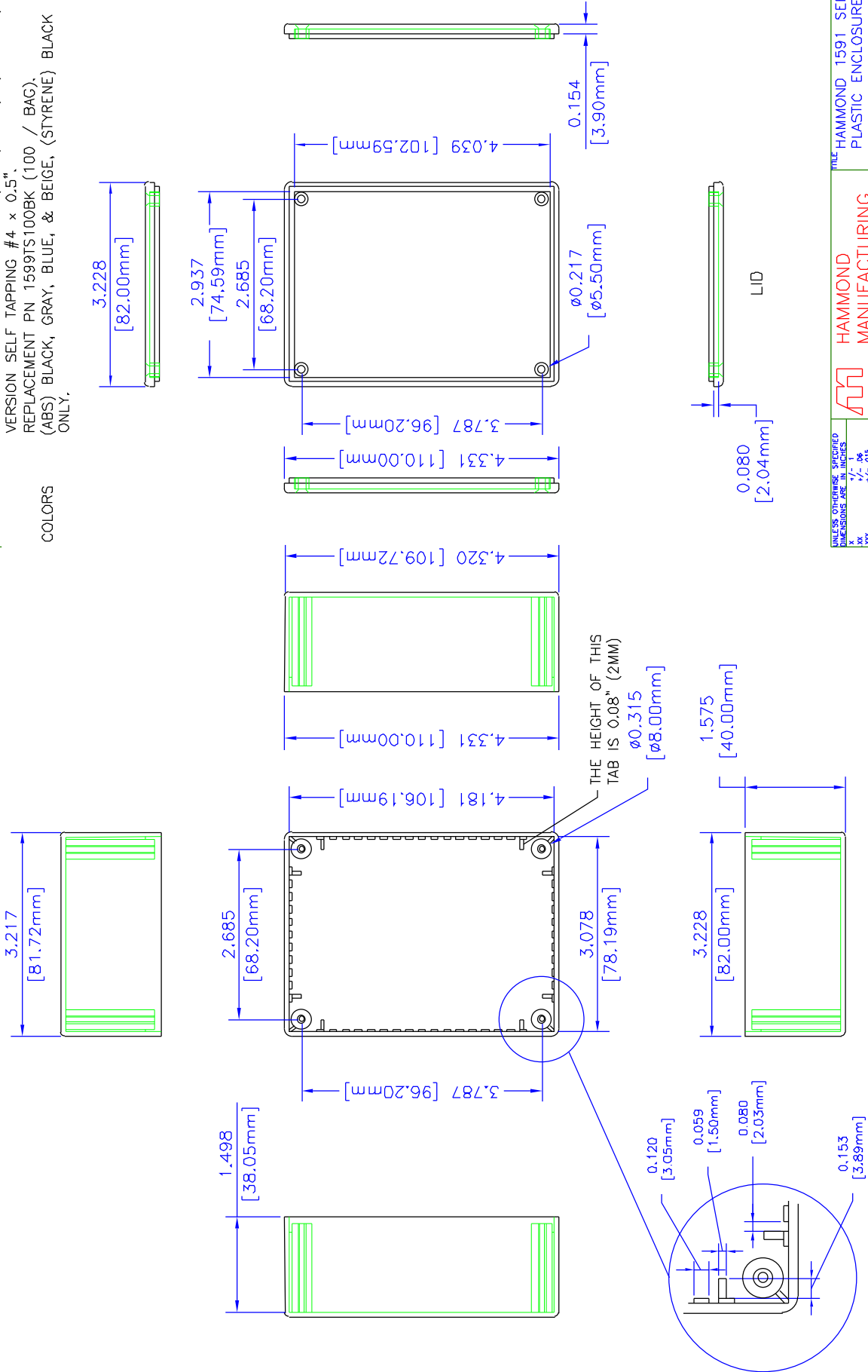
REPLACEMENT PN 1599TS100BK (100 / BAG).
(ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 XX 1/4 - .06
 XX 1/2 - .015
 XX 3/4 - .010
 XX 1 - .010
 XX 1 1/2 - .010
 XX 2 - .010
 XX 3 - .010
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 XX 6 - .010
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 XX 60 - .010
 XX 72 - .010
 XX 96 - .010
 XX 120 - .010
 XX 144 - .010
 XX 180 - .010
 XX 240 - .010
 XX 300 - .010
 XX 360 - .010
 XX 480 - .010
 XX 600 - .010
 XX 720 - .010
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NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS
 XX DECIMALS
 XX INCHES
 DIMENSIONS
 UNLESS CLASS INDICATED, DIMENSIONS TO BE CLASS AS A FINISHED DIMENSION. ALL DIMENSIONS TO BE TO UNLESS OTHERWISE SPECIFIED.
 DIMENSIONS TO BE TO UNLESS OTHERWISE SPECIFIED.
 DIMENSIONS TO BE TO UNLESS OTHERWISE SPECIFIED.

HAMMOND MANUFACTURING

WEB: WWW.HAMMONDMFG.COM

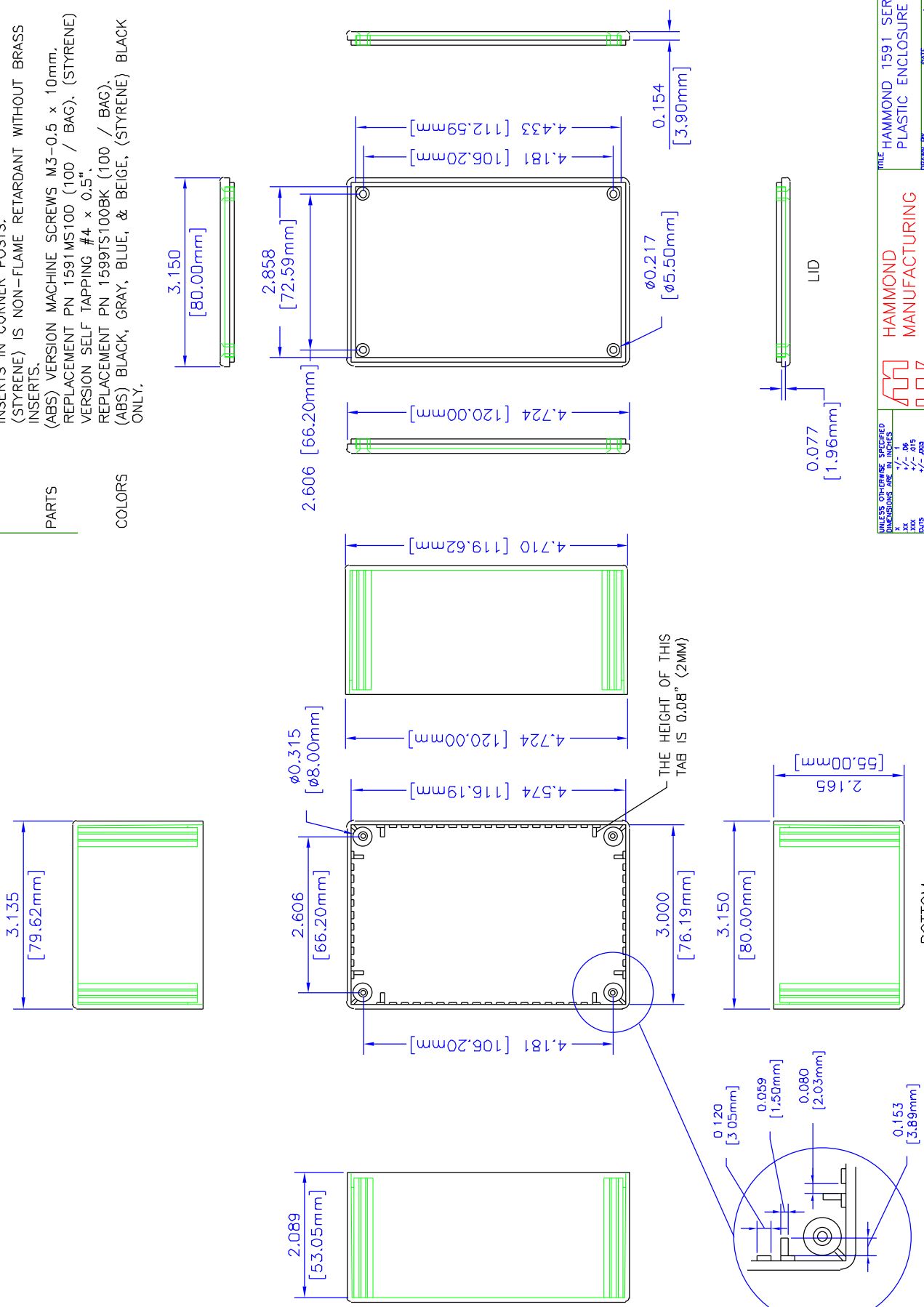
TITLE HAMMOND 1591 SERIES PLASTIC ENCLOSURE
 DRAWN BY M/JM DATE 08/19/00
 SCALE PAGE 1 OF 1
 PART NUMBER 1591S

NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
(ABS) BLACK, GRAY, BLUE, & BEIGE. (STYRENE) BLACK ONLY.

COLORS



UNLESS OTHERWISE SPECIFIED
X DIMENSIONS ARE IN INCHES
XX DIMENSIONS ARE IN MILLIMETERS
ANGLES ARE SHOWN UNLESS NOTED OTHERWISE
DIMENSIONS ARE SHOWN UNLESS NOTED OTHERWISE
DIMENSIONS FROM UNLESS NOTED OTHERWISE

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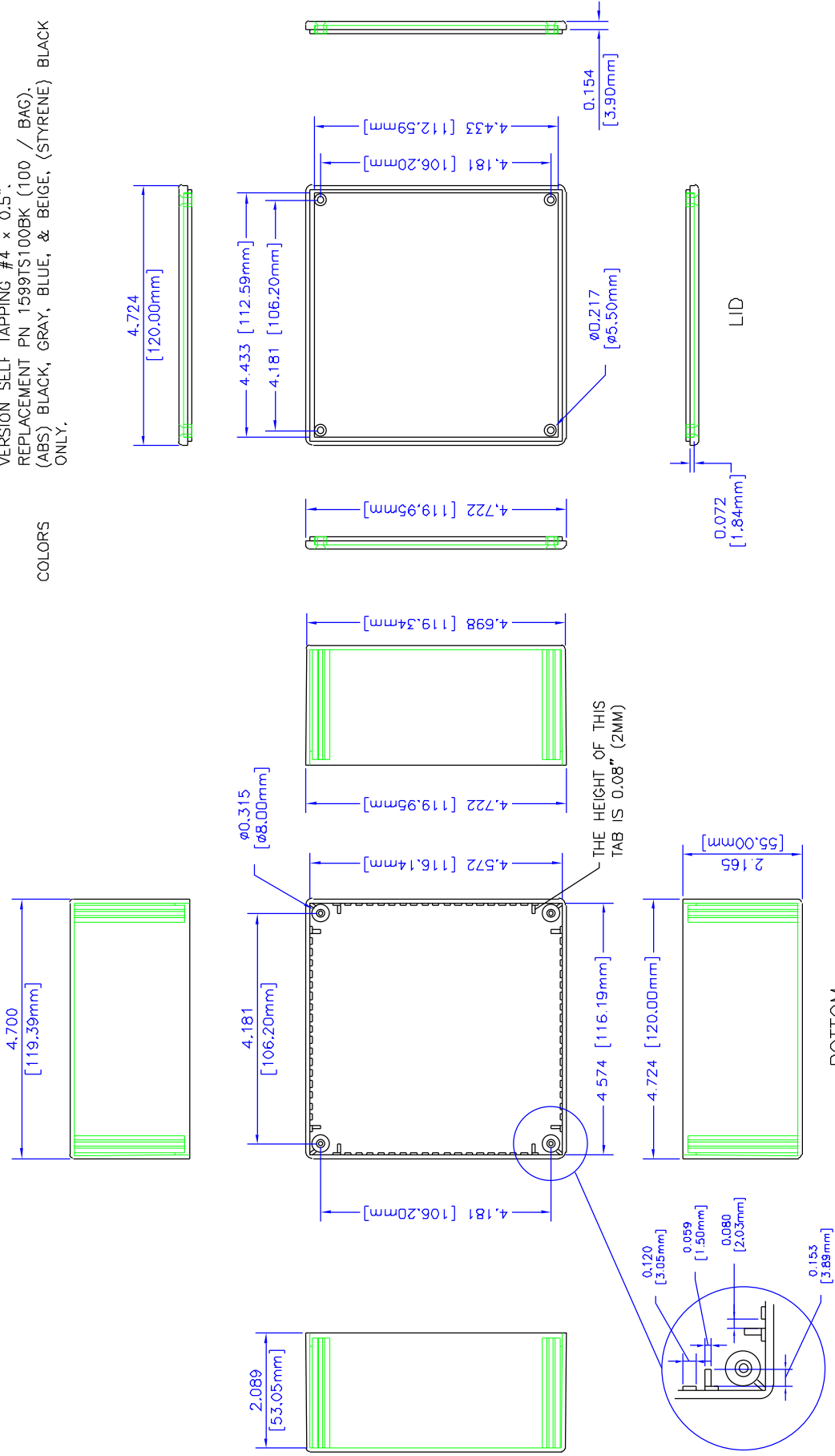
DRAWN BY: MJJM DATE: 08/19/00

SCALE: 1 OF 1

PART NUMBER: 1591T

NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MST100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TST100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
XX - 06
XXX - 2015
CHANGES - SEE CHG LOG
REVISIONS - SEE CHG LOG
NOTES: THIS DRAWING IS A PRELIMINARY DRAWING FOR INFORMATIONAL PURPOSES ONLY. IT IS NOT TO BE USED FOR MANUFACTURE WITHOUT WRITTEN PERMISSION FROM HAMMOND MANUFACTURING.

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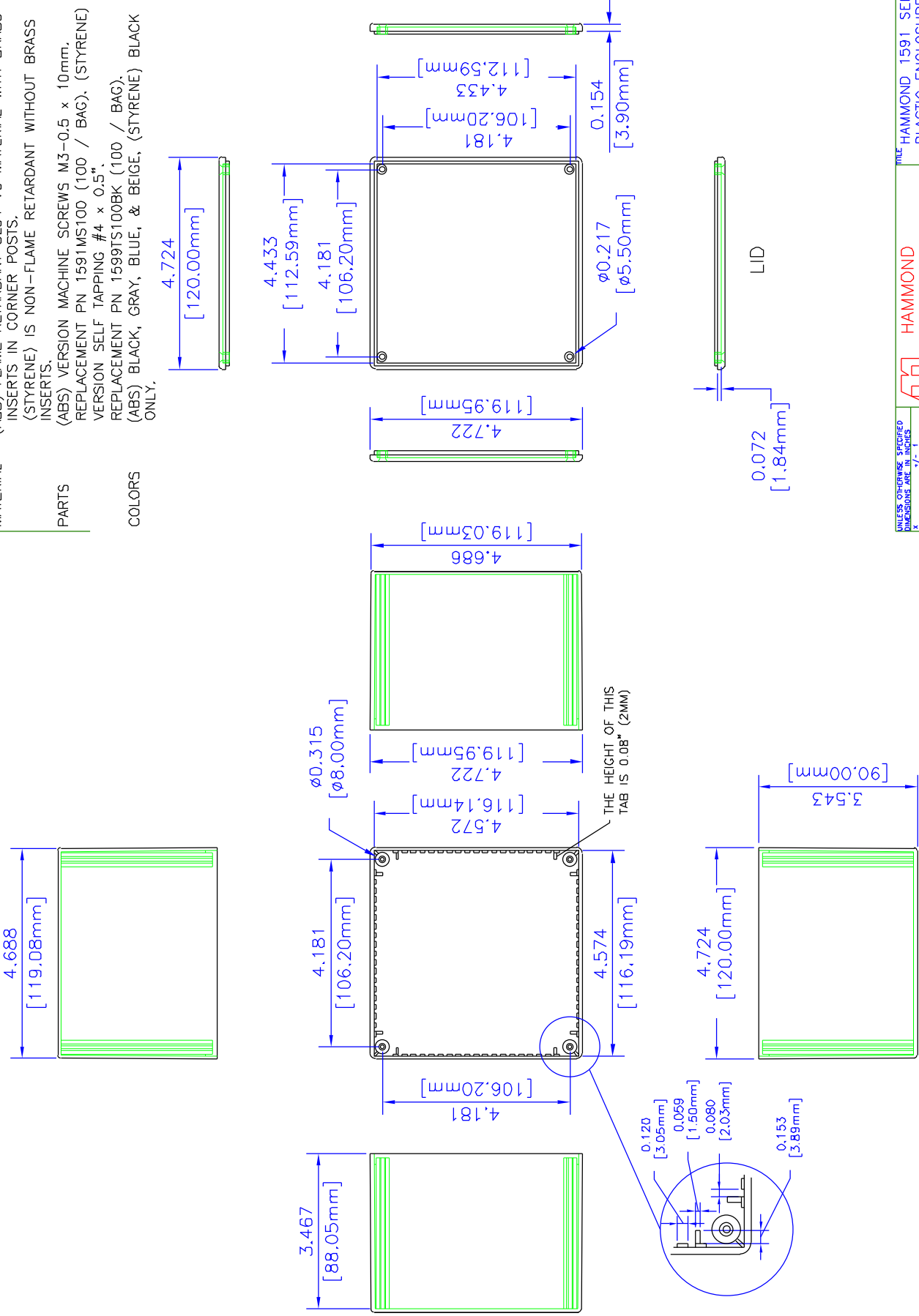
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SCALE: 1 OF 1
DATE: 08/20/00
PAGE: 1 OF 1
PART NUMBER: 1591U

NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm, REPLACEMENT PN 1591MS100 (100 / BAG), (STYRENE) VERSION SELF TAPPING #4 x 0.5".

COLORS REPLACEMENT PN 1599TS100BK (100 / BAG). (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS

XX	1/16	06	
XX	1/32	03	
XX	1/64	01	
ANGLES	+/-	0.03	
	+/-	0.01	

ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED TO BE TO THE CENTER UNLESS INDICATED OTHERWISE. DIMENSIONS ARE TO CENTER UNLESS INDICATED OTHERWISE. DIMENSIONS ARE TO CENTER UNLESS INDICATED OTHERWISE.



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DRAWN BY: MJM DATE: 08/20/00

SCALE: 1 OF 1

PART NUMBER: 1591V

BOTTOM