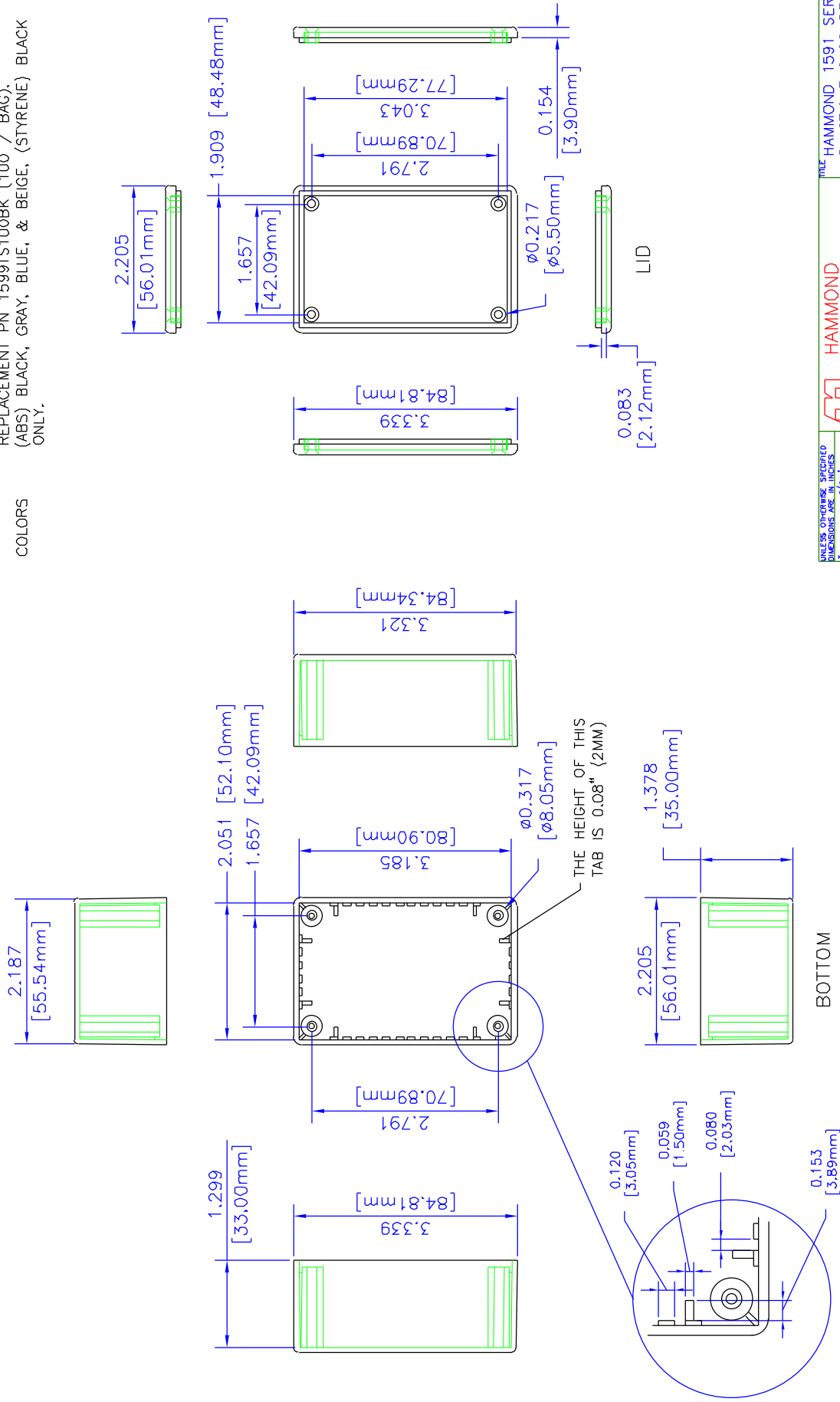


NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).

COLORS (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
XX 1/16 0.0625
X 1/8 0.125
X 3/16 0.1875
X 1/4 0.25
X 5/16 0.3125
X 3/8 0.375
X 7/16 0.4375
X 1/2 0.5
X 9/16 0.5625
X 5/8 0.625
X 3/4 0.75
X 7/8 0.875
X 1 1.0
X 1 1/8 1.125
X 1 1/4 1.25
X 1 3/8 1.375
X 1 1/2 1.5
X 1 5/8 1.625
X 1 3/4 1.75
X 1 7/8 1.875
X 2 2.0
X 2 1/8 2.125
X 2 1/4 2.25
X 2 3/8 2.375
X 2 1/2 2.5
X 2 5/8 2.625
X 2 3/4 2.75
X 2 7/8 2.875
X 3 3.0
X 3 1/8 3.125
X 3 1/4 3.25
X 3 3/8 3.375
X 3 1/2 3.5
X 3 5/8 3.625
X 3 3/4 3.75
X 3 7/8 3.875
X 4 4.0
X 4 1/8 4.125
X 4 1/4 4.25
X 4 3/8 4.375
X 4 1/2 4.5
X 4 5/8 4.625
X 4 3/4 4.75
X 4 7/8 4.875
X 5 5.0
X 5 1/8 5.125
X 5 1/4 5.25
X 5 3/8 5.375
X 5 1/2 5.5
X 5 5/8 5.625
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X 5 7/8 5.875
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X 6 1/8 6.125
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X 6 7/8 6.875
X 7 7.0
X 7 1/8 7.125
X 7 1/4 7.25
X 7 3/8 7.375
X 7 1/2 7.5
X 7 5/8 7.625
X 7 3/4 7.75
X 7 7/8 7.875
X 8 8.0
X 8 1/8 8.125
X 8 1/4 8.25
X 8 3/8 8.375
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X 8 5/8 8.625
X 8 3/4 8.75
X 8 7/8 8.875
X 9 9.0
X 9 1/8 9.125
X 9 1/4 9.25
X 9 3/8 9.375
X 9 1/2 9.5
X 9 5/8 9.625
X 9 3/4 9.75
X 9 7/8 9.875
X 10 10.0

HAMMOND MANUFACTURING

WEB: WWW.HAMMONDMFG.COM

FILE: HAMMOND_1591_SERIES
PLASTIC ENCLOSURE

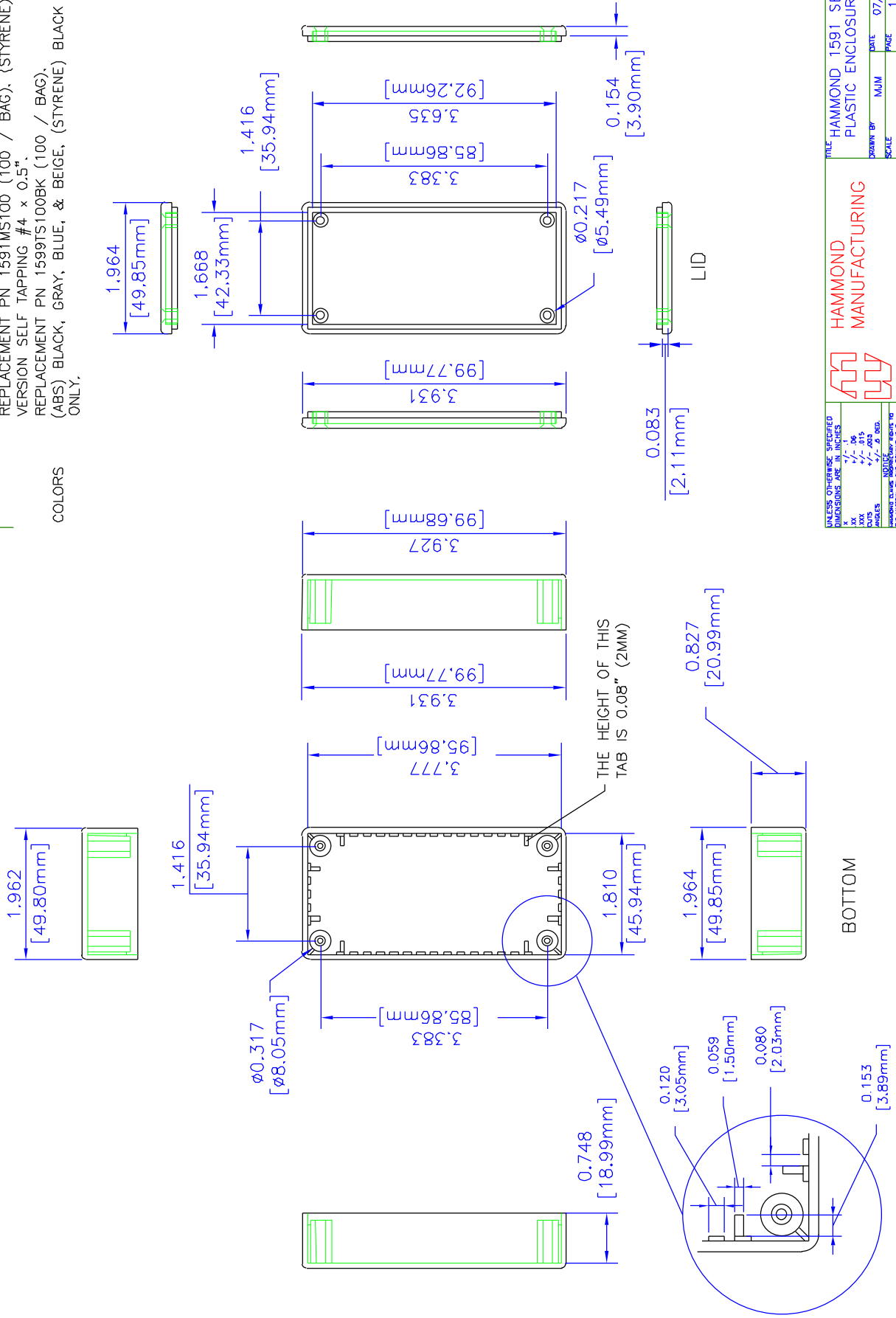
DRAWN BY: M/JM DATE: 07/24/00

SCALE: 1 OF 1

PART NUMBER: 1591L

NOTES

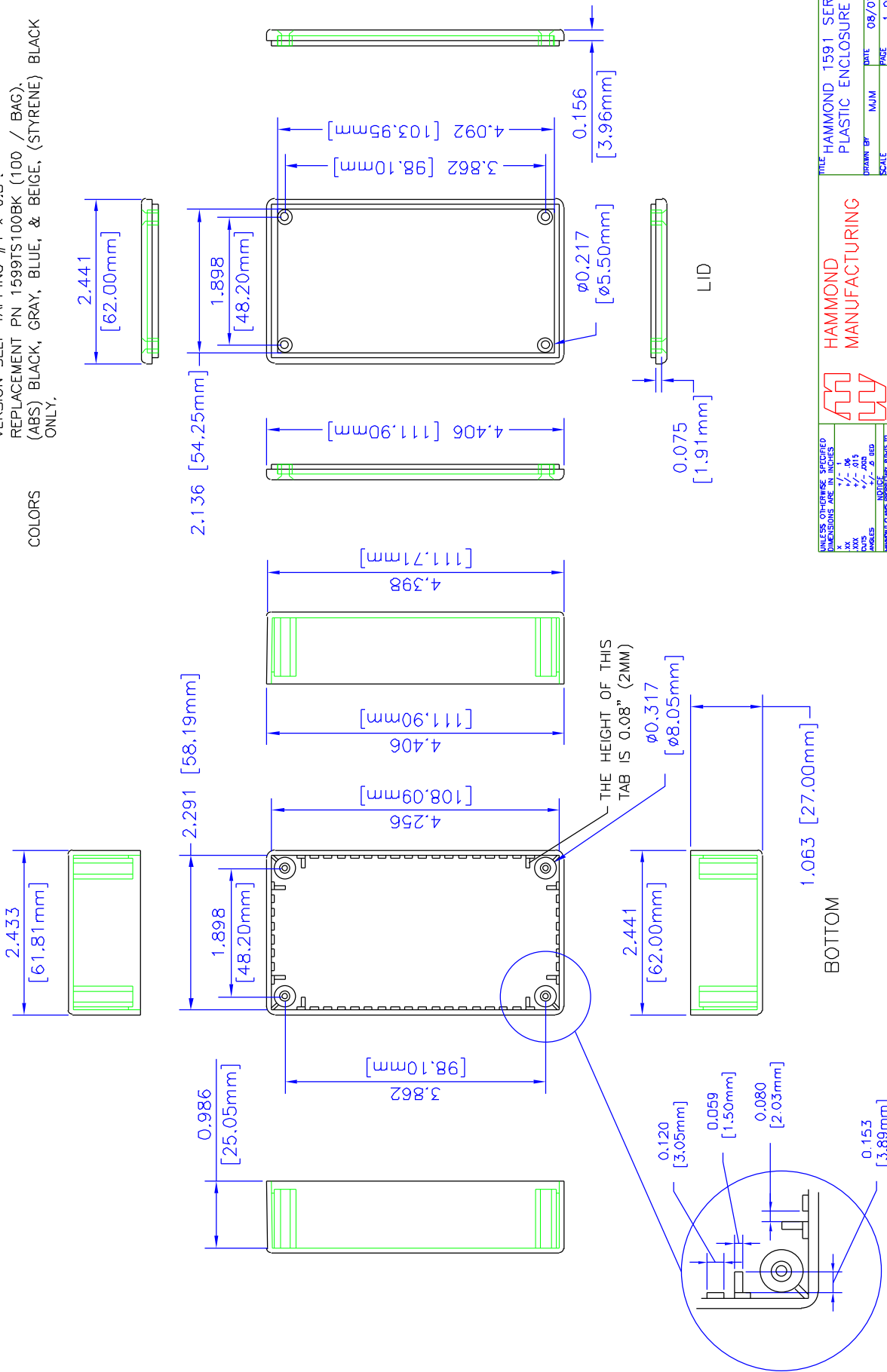
- MATERIAL** (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE. (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES
XX 1/16 0.0625
XXX 1/8 0.125
SIZES 1/4 0.250
1/2 0.500
3/4 0.750
1 1.000
1 1/2 1.500
2 2.000
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16 16.000
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240 240.000
300 300.000
360 360.000
480 480.000
600 600.000
720 720.000
960 960.000
1200 1200.000
1500 1500.000
1800 1800.000
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NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
(ABS) BLACK, GRAY, BLUE, & BEIGE. (STYRENE) BLACK ONLY.
- COLORS**



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

XX +/- .06
XXX +/- .015
ANGLES +/- .2 DEG.

REVISIONS:

NO. DATE BY

1 08/07/00 MJM

2 08/07/00 MJM

3 08/07/00 MJM

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TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE

DRAWN BY: MJM

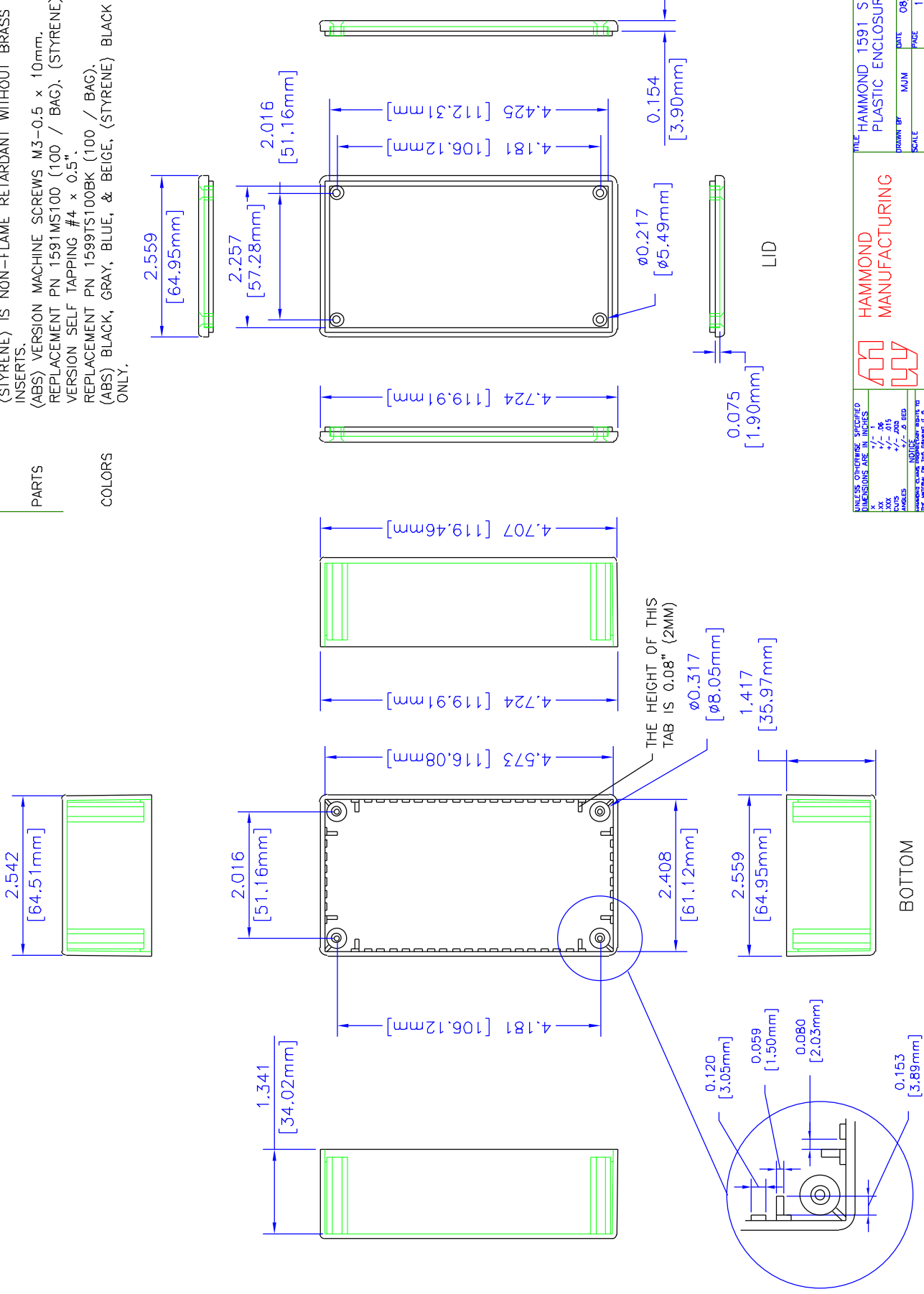
DATE: 08/07/00

SCALE: 1 OF 1

PART NUMBER: 1591B

NOTES

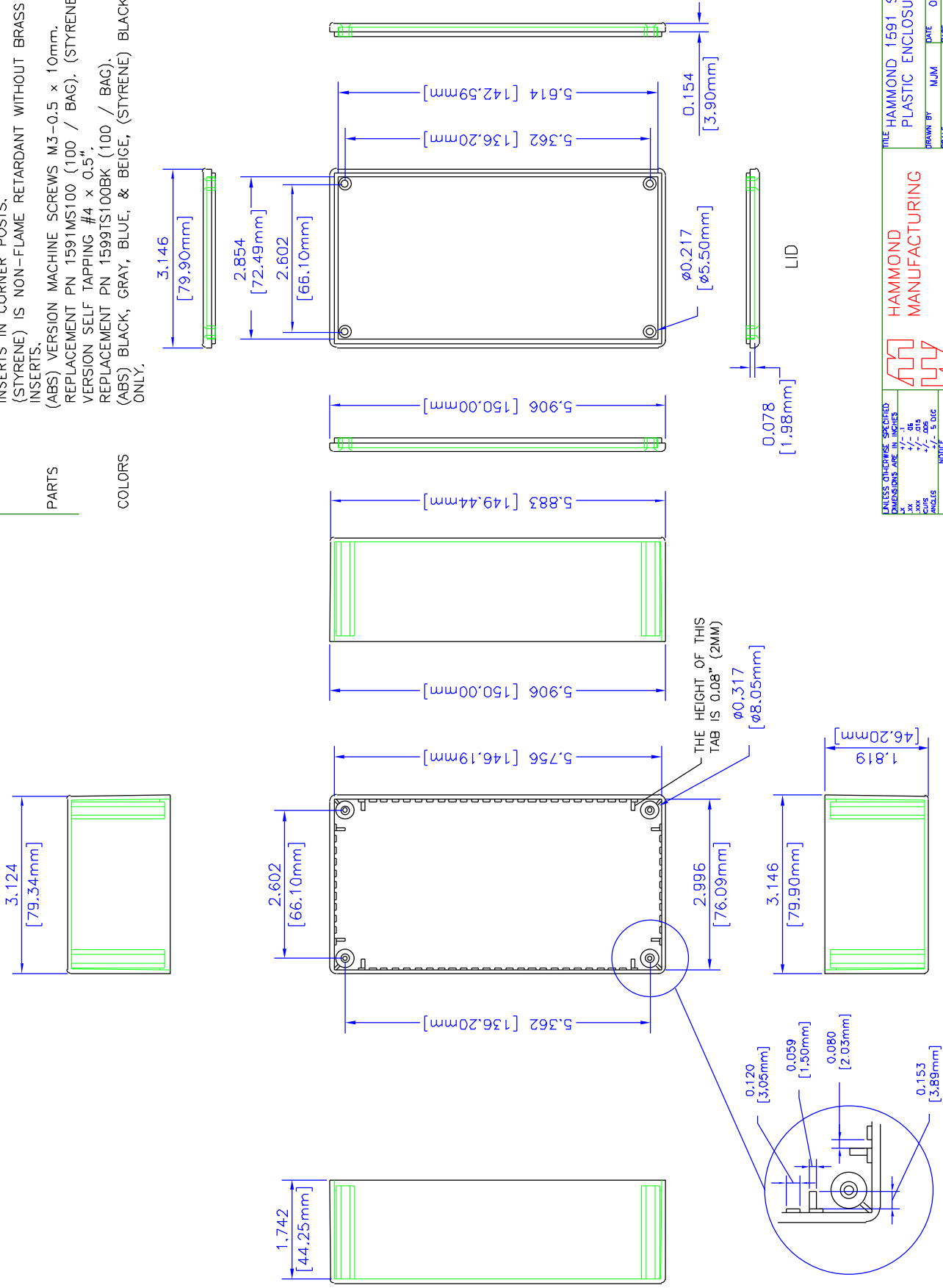
- MATERIAL** (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 X 1/8" 3/16" 1/4" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 6" 8" 10"
 XXX 1/16" 1/8" 1/4" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 6" 8" 10"
 UNITS 1/8" 3/16" 1/4" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 6" 8" 10"
 DECIMALS 0.125 0.0625 0.03125 0.015625 0.0078125 0.00390625 0.001953125 0.0009765625 0.00048828125 0.000244140625 0.0001220703125 0.00006103515625 0.000030517578125 0.0000152587890625 0.00000762939453125 0.000003814697265625 0.0000019073486328125 0.00000095367431640625 0.000000476837158203125 0.0000002384185791015625 0.00000011920928955078125 0.000000059604644775390625 0.0000000298023223876953125 0.00000001490116119384765625 0.000000007450580596923828125 0.0000000037252902984619140625 0.00000000186264514923095703125 0.000000000931322574615478515625 0.0000000004656612873077392578125 0.00000000023283064365386962890625 0.000000000116415321826934814453125 0.00000000005820766091346740717578125 0.000000000029103830456733703587890625 0.0000000000145519152283668517939453125 0.00000000000727595761418342589697265625 0.000000000003637978807091712948486328125 0.0000000000018189894035458564742431640625 0.00000000000090949470177292823712171203125 0.00000000000045474735088646411856085625 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NOTES

- MATERIAL** (ABS) FLAME RETARDANT UL94 V0 MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.
- PARTS** (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG), (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
- COLORS** (ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 1/8" = 3.175mm
 1/16" = 1.5875mm
 1/32" = 0.79375mm
 ANGLES 1/4" = 6.35mm
 1/8" = 3.175mm
 1/16" = 1.5875mm
 1/32" = 0.79375mm

WARNING: THESE DIMENSIONS RELATE TO THE PARTS LISTED IN THIS DRAWING. THESE DIMENSIONS DO NOT APPLY TO THE PARTS LISTED IN THE PARTS LIST. THESE DIMENSIONS ARE FOR INFORMATION ONLY. THE MANUFACTURER ASSUMES NO LIABILITY FOR THE USE OF THESE DIMENSIONS WITHOUT WRITING PERMISSION FROM THE MANUFACTURER.

HAMMOND MANUFACTURING

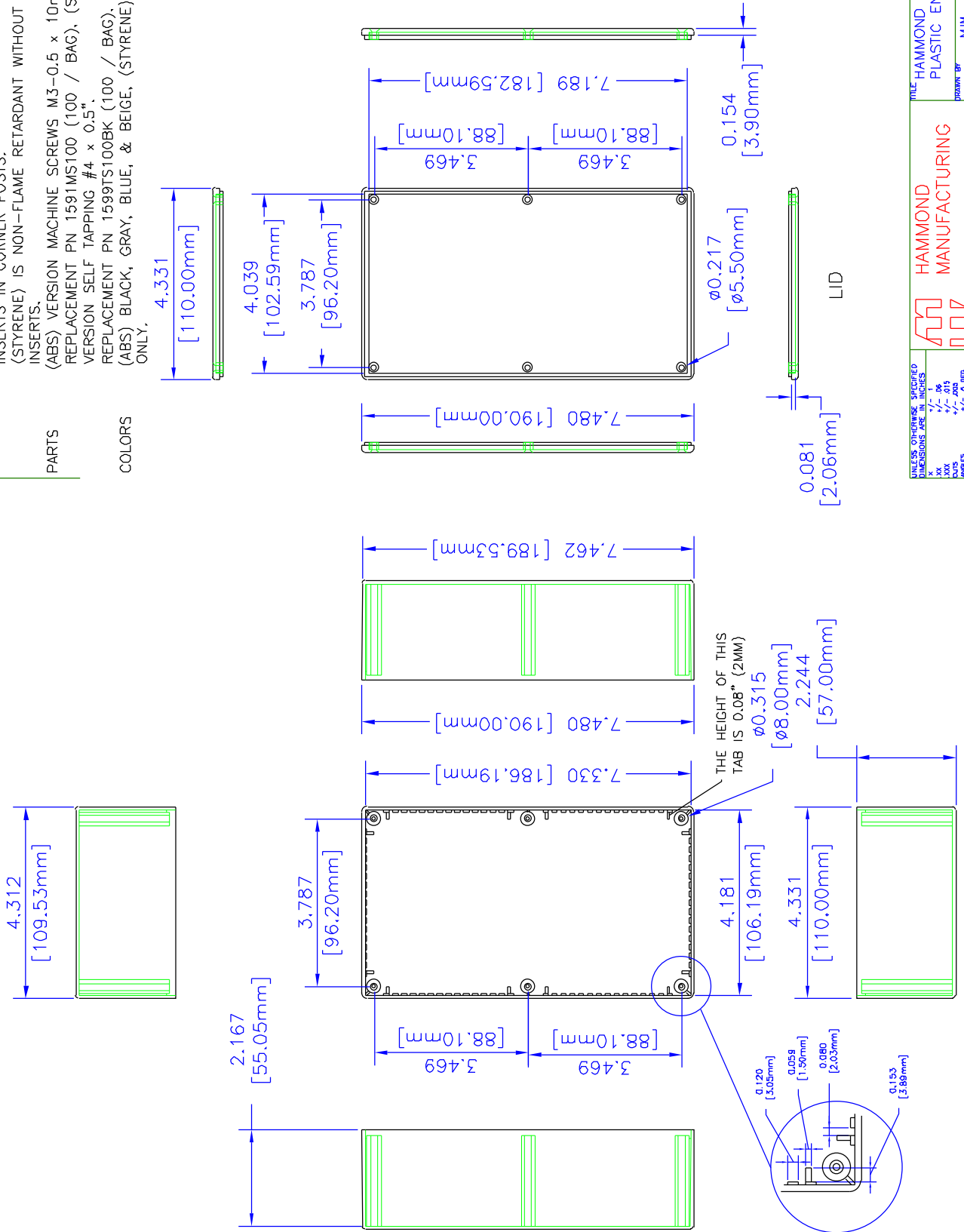
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TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE
 DRAWN BY: MJM
 DATE: 06/08/00
 SCALE: 1 DF 1
 PART NUMBER: 1591D

NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG), (STYRENE) VERSION SELF TAPPING #4 x 0.5"
COLORS REPLACEMENT PN 1599TS100BK (100 / BAG).
(ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
XX 1/2 - 06
XXX 1/2 - 015
ANGLES 1/2 - 0 RED
DIMENSIONS UNLESS SPECIFIED TO THE CONTRARY OF THIS DRAWING ARE FOR INFORMATION ONLY AND ARE NOT TO BE USED FOR MANUFACTURING PURPOSES
HAMMOND MANUFACTURING

HAMMOND MANUFACTURING
WEB: WWW.HAMMONDMFG.COM

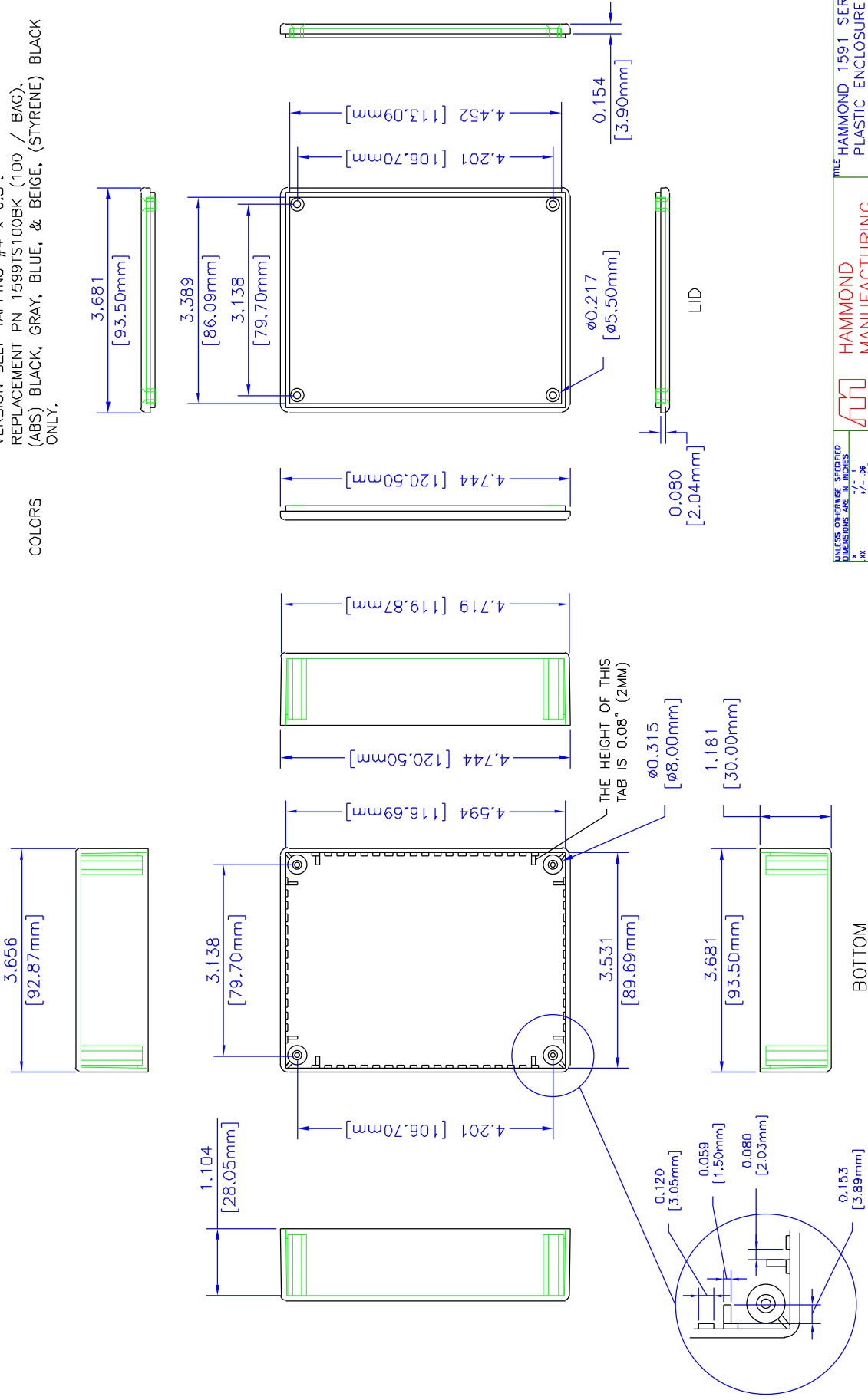
TITLE: HAMMOND 1591 SERIES PLASTIC ENCLOSURE
DRAWN BY: MAIN
DATE: 08/16/00
SCALE: 1 OF 1
PART NUMBER: 1591E

NOTES

MATERIAL (ABS) FLAME RETARDANT UL94 VO MATERIAL WITH BRASS INSERTS IN CORNER POSTS.
(STYRENE) IS NON-FLAME RETARDANT WITHOUT BRASS INSERTS.

PARTS (ABS) VERSION MACHINE SCREWS M3-0.5 x 10mm.
REPLACEMENT PN 1591MS100 (100 / BAG). (STYRENE) VERSION SELF TAPPING #4 x 0.5".
REPLACEMENT PN 1599TS100BK (100 / BAG).
(ABS) BLACK, GRAY, BLUE, & BEIGE, (STYRENE) BLACK ONLY.

COLORS



UNLESS OTHERWISE SPECIFIED IN INCHES
DIMENSIONS ARE IN INCHES

XX ✓
XXX ✓
ANGLES ✓
DIMENSIONS OF UNLESS OTHERWISE SPECIFIED IN MILLIMETERS SHALL BE TO THE NEAREST 0.10MM UNLESS OTHERWISE SPECIFIED

HAMMOND MANUFACTURING

WEB: WWW.HAMMONDMFG.COM

TITLE HAMMOND 1591 SERIES PLASTIC ENCLOSURE
DRAWN BY MJM DATE 08/16/00
SCALE PAGE 1 OF 1
PART NUMBER 1591G

